

Specifications for LCD module

Customer	
Customer part no.	
Ampire part no.	AM-640480VTZQW-T01H-A
Approved by	DELSU
Date ADVANC	ED ELECTRONIC SYSTEMS

□ Preliminary Specification

□ Formal Specification

AMPIRE CO., LTD.

4F., No.116, Sec. 1, Xintai 5th Rd., Xizhi Dist., New Taipei City221, Taiwan (R.O.C.)

新北市汐止區新台五路一段 116 號 4 樓(東方科學園區 A 棟) TEL:886-2-26967269, FAX:886-2-26967196 or 26967270

Approved by	Checked by	Organized by
Patrick	Mark	Mantle

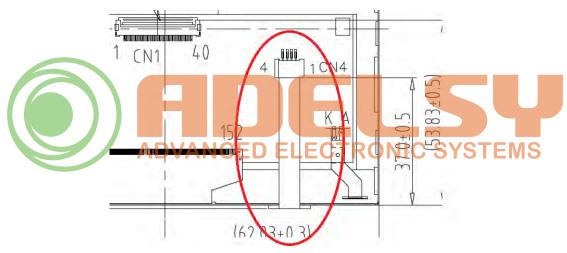
This Specification is subject to change without notice.

RECORD OF REVISION

1. Features

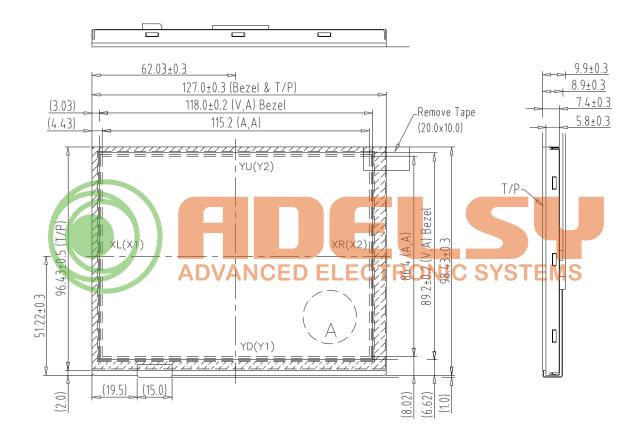
5.7 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This TFT LCD has a 5.7 (4:3) inch diagonally measured active display area with 640x480 (640 horizontal by 480 vertical pixels) resolution. This module is composed of a 5.7" TFT-LCD panel and backlight unit.

- (1) Construction: a-Si TFT-LCD with driving system, White LED Backlight.
- (2) LCD type : IPS
- (3) Number of the Colors : 262K colors (R,G,B 6bit digital each)
- (4) Interface: 18 Bit TTL RGB interfaces. 40 pin.
- (5) LCD Power Supply Voltage: 3.3V single power input, built-in power supply circuit.
- (6) RTP : FPC connect to PCBA.



2. Physical Specifications

Item	Specifications	unit
Display size (diagonal)	5.7	inch
Resolution	640 (W) x RGB x 480 (H)	dot
Pixel pitch	0.18 (W) x 0.18 (H)	mm
Color configuration	R.G.B Vertical stripe	
Display Mode	Normally Black	



3. Absolute Maximum Ratings

3.1 Electrical Absolute max. ratings

ltem	Symbol	Condition	Min.	Max.	Unit	Remark
Power voltage	VCC	GND=0	-0.3	3.96	V	
Logic Input Voltage Range	VIN	GND=0	-0.3	VCC +0.3	V	Note(1)

Note(1) HD, VD, DENA, DCLK, R0~R7, G0~G7, B0~B7.

Note(2) The following are maximum values which, if exceeded, may cause operation or damage to the unit.

3.2 Environmental Absolute Maximum Ratings

Item	Oper	ating	Sto	rage	Remark			
nem	Min.	Max.	Min.	Max.	Remark			
Temperature	-20	70	-30	80	Note(2),(3) ,(4),(5),(6),(7)			
Humidity	Not	e(1)	Not	e(1)				
Corrosive Gas	Not Acc	ceptable	Not Acc	eptable				

Note(1) Ambient temperature Temp. <= 60°C : 90% RH max

Note(2) For storage condition Ta at -30 $^{\circ}$ C < 240h , at 80 $^{\circ}$ C < 240h

Note(3) For operating condition Ta at 20% < 100h at 70 % < 240h TEMS

Note(4) Background color changes slightly depending on ambient temperature. This phenomenon is reversible.

Note(5) The response time will be slower at low temperature.

Note(6) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at $+25^{\circ}$ C

Note(7) When LCM panel is operated over 60° C (center of the panel surface temperature), the IAK of the LED back-light should be adjusted to 105 mA

Note(8) This is center of the panel surface temperature, not ambient temperature. Note(9) At 25° C

4. Optical Characteristics								
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
	Hor.	θU		75	85			
Viewing	HUI.	θD		75	85		dog	(1) (1)
Angle	Ver.	θL	CR≧10	75	85		deg.	(1),(4)
	ver.	θR		75	85			
Contrast ı	ratio	CR	Θ=Φ=0°	800	1200			(1),(2)
Response	Time	T _R +T _F	Θ=Φ=0°		30	45	msec	(1),(3)
NTSC	;	(%)		55	60		%	
	Red	Rx			0.630			
	Reu	Ry			0.312			
	Green	Gx			0.278			
Color	Green	Gy	Θ=Φ=0°	Тур.	0.583	Тур.		(1) (A) (5)
chromaticity	Blue	Bx	0-Φ-0	-0.05	0.147	+0.05		(1),(4),(5)
	Dide	By			0.115			
	White	Wx			0.312			
	vvinice		NCED EI	ECT	0.356	IC SY	STEI	NS
Luminance (IAK=TBDmA)		L	Θ=Φ=0°	340	400		cd/m²	(1),(6)
Luminan Uniform		ΔL	Θ=Φ=0°	70	-	-	%	(7)

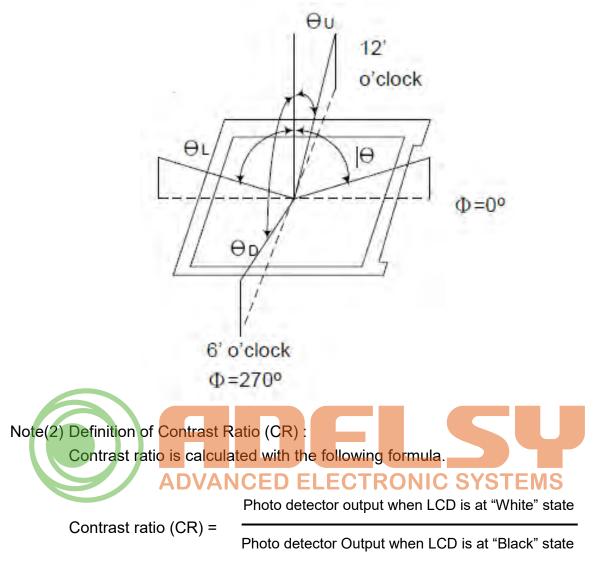
4. Optical Characteristics

Measuring Condition

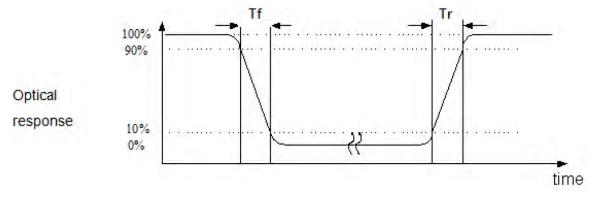
Ta=25°C. To be measured on the center area of panel after 10 minutes operation. LED Back-light IAK=140 mA.

- Measuring surrounding : Dark room
- Ambient temperature : 25±2°C
- 15min. Warm-up time.

Note(1) Definition of Viewing Angle

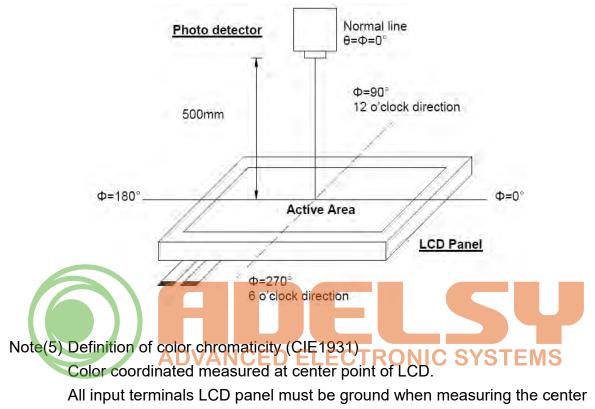


Note(3) Definition of Response Time : Sum of TR and TF



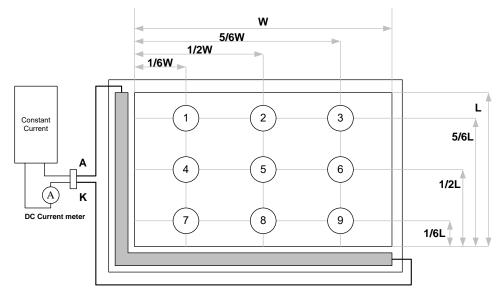
Note(4) Definition of optical measurement setup

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)



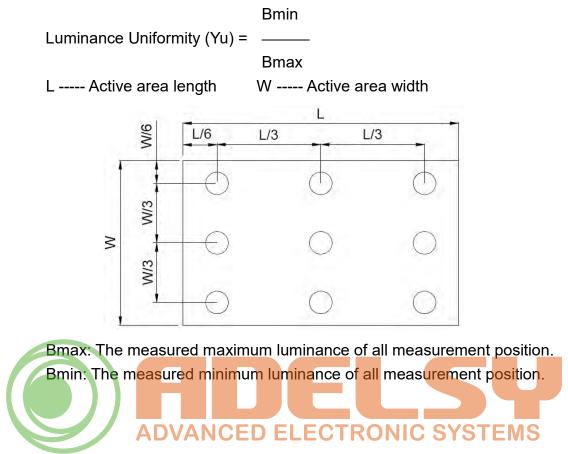
area of the panel.

Note(6) Luminance is measured at point 5 of the display.



Note(7) Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.



5. Electrical Characteristics

5.1 DC Characteristics

ltem		Symbol	Min.	Тур.	Max.	Unit	Note
Power supply voltage		VCC	3.0		3.6	V	
Input voltage for	H Level	VIH	0.7* VCC		VCC	V	(1)
logic	L Level	VIL	GND		0.3* VCC	V	(1)

Note(1) HD, VD, DENA, DCLK, and R0~R7, G0~G7, B0~B7, DISP.

Note(2) fV =60Hz , Ta=25°C , Display pattern : All White.

Note(3) *: Will be reference only

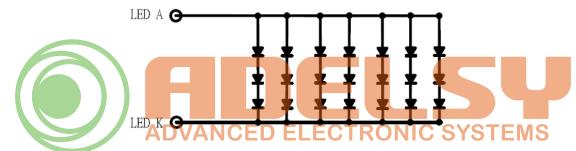


5.2 Electrical Characteristic Of LED Backlight

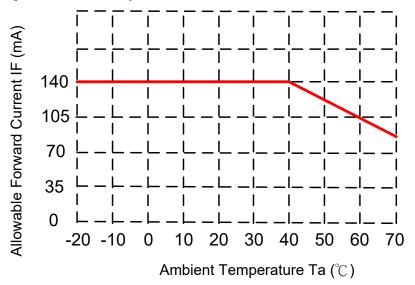
Item	Symbol	Min.	Тур.	Max.	Unit	Note
LED Forward Voltage	VAK	7.8	8.2	10.5	V	IAK=140mA, Ta=25℃
LED Forward Current	IAK		140		mA	Ta=25 ℃
LED life time			50k	-	Hrs.	IAK=140mA, Ta=25℃

Note(1) Ta means ambient temperature of TFT-LCD module.

- Note(2) If the module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.
- Note(3) The constant current source is needed for LED back-light driving.
- Note(4) Operating life means brightness goes down to 50% minimum brightness. LED life time is estimated data. Ta= 25° C
- Note(5) The structure of LED B/L shows as below.



Note(6) When LCM is operated over 60°C ambient temperature, the IAK of the LED backlight should be adjusted to 105 mA max

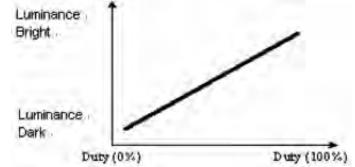


6. Interface Pin Assignment

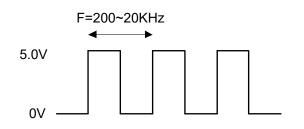
Pin No	Symbol	Function					
1	U/D	Up or Down Display Control					
2	(NC)	No connection					
3	Hsync(NC)	Honizontal SYNC. (Sync mode used)					
4	VLED	Power Supply for LED					
5	VLED	Power Supply for LED					
6	VLED	Power Supply for LED					
7	Vcc	Power Supply for LCD					
8	Vsync(NC)	Vertical SYNC. (Sync mode used)					
9	DE	Data Enable					
10	XL	X1: Left electrode – differential analog					
11	YU	Y2: Top electrode- differential analog.					
12	ADJ	Adjust for LED Brightness					
13	B5	Blue Data 5 (MSB)					
14	B4	Blue Data 4					
15	B3	Blue Data 3					
16	Vss	Power Ground					
17	B2	Blue Data 2					
18	B1	Blue Data 1					
19	B0	Blue Data 0 (LSB)					
20	Vss	Power Ground					
21	G5	Green Data 5 (MSB)					
22	G4 A	Green Data 2D ELECTRONIC SYSTEMS					
23	G3	Green Data 3					
24	Vss	Power Ground					
25	G2	Green Data 2					
26	G1	Green Data 1					
27	G0	Green Data 0 (LSB)					
28	Vss	Power Ground					
29	R5	Red Data 5 (MSB)					
30	R4	Red Data 4					
31	R3	Red Data 3					
32	Vss	Power Ground					
33	R2	Red Data 2					
34	R1	Red Data 1					
35	R0	Red Data 0 (LSB)					
36	XR	X2: Right electrode- differential analog.					
37	YD	Y1: Bottom electrode- differential analog.					
38	DCLK	Clock Signals					
39	Vss	Power Ground					
40	L/R	Left or Right Display Control					

NOTE :

1. ADJ adjust brightness to control Pin , Pulse duty the bigger the brighter.



2. ADJ signal = $0 \sim 5.0V$, operation frequency : $200Hz\sim20KHz$



3. VSS Pin must ground contact , can not be floating.

4. U	D and L/R	ar <mark>e contro</mark> l	lled function					
	L/R	U/D	Function					
			Normally displayCTRONIC SYSTEMS					
	0	0	Left and Right opposite					
	1	1	Up and Down opposite					
	0	1	Left and Right opposite , Up and Down opposite					

7. Interface Timing

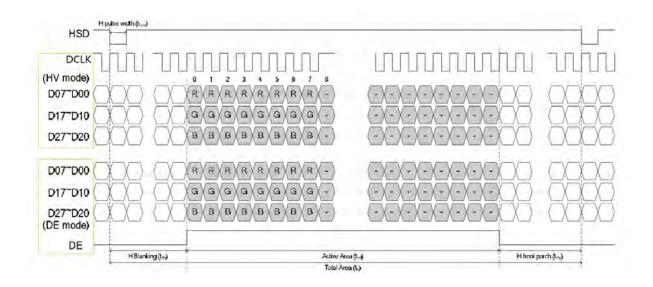
AC electrical characteristics

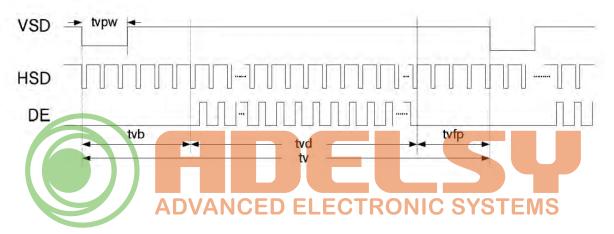
Parameter			SPEC		Unit
Symbol	Min	Тур	Max	Onic	
HSD setup time	Thst	8	-	-	ns
HSD hold time	Thhd	8	-	-	ns
VSD setup time	Tvst	8	-	-	ns
VSD hold time	Tvhd	8	-	-	ns
Data setup time	Tdsu	8	-	-	ns
Data hold time	Tdhd	8	-	-	ns
DE setup time	Tesu	8	-	-	ns
DE hold time	Tehd	8	-	-	ns
VDD Power On Slew rate	TPOR	-	-	20	ms
RSTB pulse width	TRst	10	-	-	us
CLKIN cycle time	Tcph	20	-	-	ns
CLKIN pulse duty	Tcwh	40	50	60	%
Output stable time	Tsst	-	-	6	us

Timing for RGB Interface

VDD=3.3V, VSS=0V, Ta=25°C

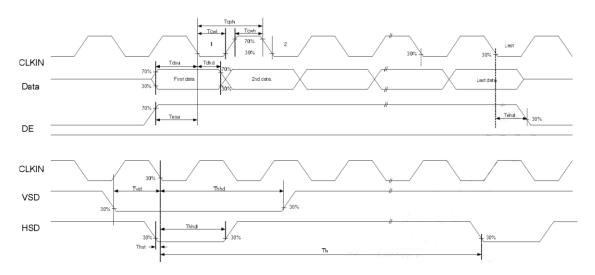
Parameter	Symbol	Min	Тур	Max	Unit	Remark
DCLK frequency	fclk		24	50	MHz	
Horizontal display area	thd		640		DCLK	
One Horizontal Line	th		760	T	DCLK	TMC
HSD pulse width	thpw	7 7 6	48	255	DCLK	EMO
HSD Back Porch(blanking)	thb		88		DCLK	
HSD Front Porch	thfp	1	32	255	DCLK	
DE Mode Blanking	th-thd	85	120	512	DCLK	
Vertical display area	tvd		480		TH	
VSD period time	tv	513	525	767	ТН	
VSD pulse width	tvpw	3	3	255	1	
VSD Back Porch(blanking)	tvb		32		тн	
VSD Front Porch	tvfp	1	13	255	тн	
DE Mode Blanking	tv-tvd	4	45	255	TH	





Input Clock and Data timing Diagram

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
CLKIN Frequency	Fclk	it Area	40	50	MHz	VDD=3.0V~3.6V
CLKIN Cycle Time	Tclk	20	25		ns	
CLKIN Pulse Duty	Tcwh	40	50	60	%	Tclk
Time from HSD to Source Output	Thso		64		CLKIN	
Time from HSD to LD	Thld		64		CLKIN	
Time from HSD to STV	Thstv		2		CLKIN	1.0
Time from HSD to CKV	Thckv		20		CLKIN	-
Time from HSD to OEV	Thoev		4		CLKIN	
LD Pulse Width	Twld		10		CLKIN	
CKV Pulse Width	Twckv		66		CLKIN	
OEV Pulse Width	Twoev		74		CLKIN	



Input Clock and Data Timing Diagram

Value Symbol Item Units Remark Min. Typ. Max. VDD on to signal starting Tp1 5 _ 50 ms Signal starting to backlight on Tp2 _ 150 ms Signal off to VDD off 5 Тр3 50 ms -Backlight off to signal off Tp4 150 ms E 3.3V Tp1 Тр3 **0**V VDD Signal Tp2 Tp4 Backlight

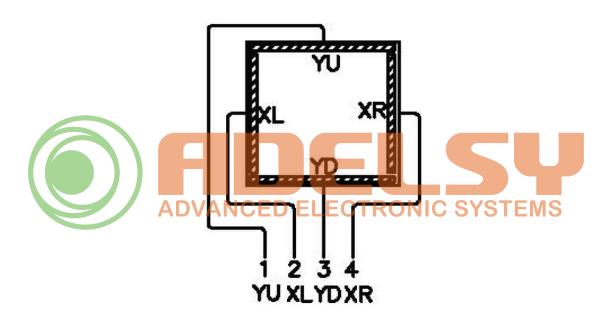
Power On/Off Sequence

8. Touch Panel Electrical Specification

8.1 Touch Screen Panel Characteristics

- (1) Operation Temperature : -20 $^\circ\!\mathrm{C}~$ ~ +70 $^\circ\!\mathrm{C}$
- (2) Storage Temperature: -30° C ~ $+80^{\circ}$ C
- (3) Life Time : > 1,000,000 times
- (4) Linearity : $\leq 1.5\%$ after environmental & life test $\leq 1.5\%$
- (5) Direction X (Film side) : $260\Omega \sim 1040\Omega$ Direction Y (Glass side) : $160\Omega \sim 640\Omega$
 - ♦ Tai Type : FPC Gold-plated
 - ♦ Meet for ROHS.
 - $\diamond~$ Insulating Resistance : More than 20M Ω at DC 25 V

8.2 Touch Screen Pane & Interface



Pin No.	Symbol	I/O	Function
1	YU	Тор	Top electrode – differential analog
2	XL	Left	Left electrode – differential analog
3	YD	Bottom	Bottom electrode – differential analog
4	XR	Right	Right electrode – differential analog

9. Displayed Color and Input Data

Data Signal

	-										INI	PUT	DA	TA											
	R DATA								G DATA							B DATA									
	DLOR	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B 2	B1	B0
		MSB							LSB	MSB							LSB	MSB							LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
BASIC	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
COLOR	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED										•															
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
			4	D١	JA	1/	IC	E	D	EL	E	Ci	٢F	RC	N		CS	YS	\$ T	E	M	S			
GREEN																									
										••••••															
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE																									
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

10. Reliability Test Conditions

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	(1),(2)
Low Temperature Storage	-30±3°C , t=240 hrs	(1),(2)
Storage Humidity Test	60 °C, Humidity 90%, 240 hrs	(1),(2)
Vibration Test (Packing)	Sweep frequency : 10 ~ 50 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	(2)

Note(1) Condensation of water is not permitted on the module.

- Note(2) The module should be inspired after 1 hour storage in normal conditions ($15\sim35^{\circ}C$, $45\sim65\%$ RH).
- Note(3) The module shouldn't be tested over one condition, and all the tests are independent.

Note(4) All reliability tests should be done without the protective film.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of initial value.

11. Use Precautions

11.1 Handling precautions

- (1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
- (2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzine and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
- (3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
- (4) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

11.2 Installing precautions

- (1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. 1MΩ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
- (2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
- (3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
- (4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off.

11.3 Storage precautions

- (1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
- (2) Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.
- (3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

11.4 Operating precautions

- (1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
- (2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
- (3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC dive voltage.
 (4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctionsADVANCED ELECTRONIC SYSTEMS
- (5) Make certain that each signal noise level is within the standard (L level: 0.2Vdd or less and H level: 0.8Vdd or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
- (6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.
- (7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
- (8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

11.5 Other

- (1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.
- (2) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.
- (3) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.



